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Complete Rifle and Handgun Bullet Swage Kits

You can substitute any standard bullet diameter (up to .458) and select any reasonable range of weights (adjustable). These kits are examples with pricing, but you can add or subtract individual items shown on www.SwageDies.com web store to make your own custom kits. To make other calibers, change the jackets and lead wire to match the set of dies, and change the core cutter diameter to match the wire size. Price varies slightly with jacket caliber. Caliber does not affect the price of any item except bullet jackets.

9mm FMJ, open or lead tip jacketed bullets, 3/4-E ogive

CSP-1 S-Press	769.00
FJFB-3-S 355-diam 3/4-E 3-die set, open tip FB	647.00
CSL-2 Swage Lube	8.50
J-38-500 bullet jackets, pkg/500	65.00
LW-10 lead wire, 70,000 gr. .312-diam	55.00
PCS-1 core cutter, .312	89.00
Complete kit...	1633.50

Add-on Options:

PUNCH-S 355 CS Ext. Open Tip Hollow Point	50.00
PUNCH-S 355 CS Ext. Lead Tip Hollow Point	50.00
PUNCH-S 355 PF Ext. FMJ base rolling	50.00
HCT-1 Hand Cannelure Tool (.17 to .72 cals)	219.00
CM-4a .312 diam 4-cavity core mold	249.00
PF-1-S .355-diam TC ogive point form die	249.00

You can substitute a CM-4a mold and your own scrap lead for the LW-10 lead wire and PCS-1 core cutter.

For .40 caliber, change the FJFB-3-S die set to .40-diam, jackets to J-40-650, lead wire LW-10 to .340 diameter, and the PCS-1 core cutter to .340 diameter.

For .45 ACP caliber, change the FJFB-3-S die set to .452-diam, jackets to J-45-540, LW-10 to .390 diameter, and substitute the larger PCS-2 Magnum Core Cutter in .390 for the PCS-1 core cutter. The PCS-2 core cutter is \$98. You can add calibers and use the same CSP-1 S-press for all of them, up to .458 diameter. The same press works for both rifle and pistol calibers. For any caliber, you can specify the standard TC (truncated conical) instead of the 3/4-E round nose. Custom ogive shapes are an additional \$200 tooling/setup.



308 open tip jacketed bullets, 6-S ogive, RBT base

CSP-1 S-Press	769.00
RBTO-4-S 308-diam 4-die open tip RBT base	946.00
LW-10 lead wire, 70,000 gr. .247-diam	55.00
PCS-1 core cutter, .247	89.00
CSL-2 swage lube, 2-oz	8.50
J-30-125 bullet jackets 1.25-in.	67.00
TOTAL	1934.50

Add-on Options:

PUNCH-S 308 CS Ext. Open Tip Hollow Point	50.00
PUNCH-S 308 CS Ext. Lead Tip Hollow Point	50.00
PUNCH-S 308 PF Ext. FMJ base rolling	50.00
LT-1-S 308 6-S RBT lead tip finishing die	199.00
PUNCH-SJ 308 CS Int. LT jacket tip closer	100.00
CS-1-S 308 FB-OT flat base core seater	199.00
HCT-1 Hand Cannelure Tool (.17 to .72 cals)	219.00
CM-4a .312 diam 4-cavity core mold	249.00
PF-1-ST 308 ULD-TIP metal tip insert die	439.00
TIP-30-5 ULD-tip inserts, pkg/500	115.00

Standard alternative ogives are 1-E, 4-S, 8-S, 10-S, and ULD. The ULD-TIP die PF-1-ST can be added to make ultra-low-drag pointed insert bullets in calibers from .284 to .458. You can substitute any caliber from .120 to .458, for the dies, and then change the lead wire, jackets (if available), and core cutter to match the core for that caliber. If bullet jackets are not available in your desired caliber, you can either draw them down from the next available larger caliber, make them from copper tubing with a CTJM-1-S tubing jackets maker kit, or draw them from flat strip with a JMK-1-S jacket maker kit (for jackets which can be made using 1.0 x .030 strip or more narrow strip).

For .224 (same as .223, 5.56mm, 5.7mm, 218 Bee, 220 Swift, etc.) you can make FREE jackets from fired 22 LR cases with the RFJM-22S Rimfire Jacket Maker die. Specify .224 for all standard .22 centerfire calibers other than 22 Savage High Power and 22 Hornet (there are a few other rare exceptions but most 22's are .224).

Flat lead tip bullets can be made using a LT-1-S lead tip finishing die with appropriate internal (tip) punch. Or you can simply reverse a lead tip bullet in the point form die and gently tap the lead tip with the base punch to "clean up" and smooth the end.

All rifle and pistol die sets typically INCLUDE the CSW-1-S core swage die for that caliber. All conventional jacketed bullet swage die sets simply add a CS-1-S for flat base bullets, a RBT-2-S rebated boattail 2-die set for RBT base bullets, the PF-1-S point forming die to finish the ogive shape, and a LT-1-S lead tip die if a convenient, perfect lead tip is desired. The LT-1-S lead tip finishing die does NOT work by itself to form the ogive, and the internal punch must match the point forming die (it does NOT change the ogive shape, just completes the lead tip).